# MECH-420 Equations Sheet 

$$
\begin{aligned}
& \text { Fourier's Law } \\
& \vec{q}_{\text {conduction }}[W]=-k A_{n} \nabla T \\
& \text { Newton's Law of Cooling } \\
& \mathrm{q}_{\text {convecion }}[W]=h_{c} A_{s}\left(T_{s}-T_{\infty}\right) \\
& h_{c} \equiv \text { Convective Heat Transfer Coef. } \\
& \text { Radiation } \\
& \mathrm{q}_{\text {radiation }}[W]=\varepsilon \sigma A_{s}\left(T_{s}^{4}-T_{\text {surr }}^{4}\right) ; \text { or alternatively } \\
& =h_{r} A_{s}\left(T_{s}-T_{\text {surr }}\right) ; \text { where } \\
& h_{r}=\varepsilon \sigma\left(T_{s}+T_{s u r r}\right)\left(T_{s}^{2}+T_{s u r r}^{2}\right) \\
& h_{r} \equiv \text { Radiation Heat Transfer Coeff. } \\
& 1^{s} \text { Law } \\
& \dot{\mathrm{E}}_{\text {in }}[W]-\dot{\mathrm{E}}_{\text {out }}[W]+\dot{\mathrm{E}}_{g e n}[W]( \pm)=\dot{\mathrm{E}}_{s t}[W]=\frac{d E_{c v}}{d t}=\rho \forall c_{p} \frac{d T}{d t}[W] \\
& \text { Volume } \\
& \text { Cylinder: } \pi r^{2} L ; \text { Sphere }: \frac{4}{3} \pi r^{3} \\
& \text { Surface Area } \\
& \text { Cylinder: } 2 \pi r L ; \text { Sphere }: 4 \pi r^{2}
\end{aligned}
$$

1. You may use equation on each exam.
2. Do not write on any sheet of equation sheet.
3. After printing, sign below and submit with each exam.
4. It will be returned after each exam.

NAME

## Any problem without correct units

## receive 0 points.

\begin{tabular}{|c|c|c|c|c|}
\hline Quantity \& Name Symbol \& \begin{tabular}{l}
SI \\
Units
\end{tabular} \& English Units \& Conversion \\
\hline Force \& Newton (N) \& \(\frac{m-k g}{s^{2}}\) \& \(l b_{f}\) \& \(1 N=0.224809 l b_{f}\) \\
\hline Pressure \& Pascal (Pa) \& \[
\frac{N}{m^{2}}
\] \& \[
\frac{l b_{f}}{f t^{2}}
\] \& \(1 P A=0.020886 \frac{l b_{f}}{f t^{2}}\) \\
\hline Energy \& Joules (J) \& \& Btu \& \(1 J=0.000948 B t u\) \\
\hline Power \& Watts (W) \& \[
\frac{J}{\sec }
\] \& Hp \& \(1 \frac{J}{\sec }=1 W=0.00134 \mathrm{H} p\) \\
\hline Thermal Conductivity \& k \& \[
\frac{W}{m-K}
\] \& \(\frac{B t u / h r}{f t-R}\)

Btu \& $1 \frac{W}{m-K}=0.57779 \frac{\mathrm{Btu}}{h r-f t-R}$ <br>

\hline Specific Heat \& Cp \& $$
\frac{J}{k g-K}
$$ \& $\frac{B t u}{\text { slugs }-R}$ \& \[

1 \frac{J}{k g-K}=7700 \frac{B t u}{slugs-R}
\] <br>

\hline Density \& $\rho$ \& $$
\frac{\mathrm{kg}}{\mathrm{~m}^{3}}
$$ \& $\frac{\text { slugs }}{f t^{3}}$ \& $1 \frac{\mathrm{~kg}}{\mathrm{~m}^{3}}=0.001939 \frac{\text { slugs }}{\mathrm{ft}^{3}}$ <br>

\hline Mass \& m \& kg \& slugs \& 1slug $=32.21 b_{m}=14.6 \mathrm{~kg}$ <br>
\hline
\end{tabular}

http://www.digitaldutch.com/unitconverter/energy.htm

## Heat Diffusion Equation: 1D, Transient, Constant Properties (Homogeneous)

$$
\begin{aligned}
& \text { Cartesian } \\
& \frac{d^{2} T}{d x^{2}}+\frac{\dot{S}_{g e n}}{k_{x}}=\frac{\rho c_{p}}{k_{x}} \frac{d T}{d t} \\
& \text { Cylindrical } \\
& \frac{1}{r} \frac{d}{d r}\left(r \frac{d T}{d r}\right)+\frac{\dot{S}_{g e n}}{k_{r}}=\frac{\rho c_{p}}{k_{r}} \frac{d T}{d t} \\
& \text { Spherical } \\
& \frac{1}{r^{2}} \frac{d}{d r}\left(r^{2} \frac{d T}{d r}\right)+\frac{\dot{S}_{g e n}}{k_{r}}=\frac{\rho c_{p}}{k_{r}} \frac{d T}{d t}
\end{aligned}
$$

Thermal Resistance: 1D Heat Transfer, Steady State, No Internal Heat Generation, Homogenous
$q=\frac{\Delta T}{\sum R_{t}}$
Cartesian
$R_{t}=\frac{L}{k A}, q=\frac{\Delta T}{\frac{L}{k A}} \rightarrow$ HEAT RATE \& $\dot{\mathrm{S}}_{g e n}=0$
Cylindrical SHELL
$R_{t}=\frac{\ln \left(r_{2} / r_{1}\right)}{2 \pi L k}, q=\frac{\Delta T}{\frac{\ln \left(r_{2} / r_{1}\right)}{2 \pi L k}} \rightarrow$ HEAT RATE \& $\dot{\mathrm{S}}_{g e n}=0$
Spherical SHELL
$R_{t}=\frac{\left(1 / r_{1}\right)-\left(1 / r_{2}\right)}{4 \pi k}, q=\frac{\Delta T}{\frac{\left(1 / r_{1}\right)-\left(1 / r_{2}\right)}{4 \pi k}} \rightarrow$ HEAT RATE \& $\dot{\mathrm{S}}_{g e n}=0$
Convection / Radiation
$R_{t}=\frac{1}{h A}$
Series Circuit
$\mathrm{R}_{\mathrm{e} q}=\sum R_{t}$
Parallel Circuit
$\mathrm{R}_{\mathrm{e} q}=\frac{1}{\frac{1}{R_{1}}+\frac{1}{R_{2}}+\frac{1}{R_{3}}+\ldots \cdot \frac{1}{R_{n}}}$

## THERMAL CIRCUITS SUMMARY

$\Delta T=T_{2}-T_{1} \quad$ Plane Wall $\quad$ Cylindrical $\quad$ Spherical

Heat Equation $\quad \frac{d^{2} T}{d x^{2}}=0 \quad \frac{1}{r} \frac{d}{d r}\left(r \frac{d T}{d r}\right)=0 \quad \frac{1}{r^{2}} \frac{d}{d r}\left(r^{2} \frac{d T}{d r}\right)=0$

Profile T(x/r)

$$
T_{2}+\Delta T \frac{\ln \left(\frac{r}{r_{2}}\right)}{\ln \left(\frac{r_{1}}{r_{2}}\right)} \quad T_{1}-\Delta T\left[\frac{1-\frac{r_{1}}{r}}{1-\frac{r_{1}}{r_{2}}}\right]
$$

Flux $\left(\mathrm{q}^{\prime \prime}\left[\frac{W}{m^{2}}\right]\right) \quad k \frac{\Delta T}{L} \quad \frac{k \Delta T}{r \ln \left(\frac{r_{2}}{r_{1}}\right)} \quad \frac{k \Delta T}{r^{2}\left(\frac{1}{r_{1}}-\frac{1}{r_{2}}\right)}$

Rate (q[W]) $k A_{c} \frac{\Delta T}{L} \quad \frac{(2 \pi r L) k \Delta T}{r \ln \left(\frac{r_{2}}{r_{1}}\right)} \quad \frac{\left(4 \pi r^{2}\right) k \Delta T}{r^{2}\left(\frac{1}{r_{1}}-\frac{1}{r_{2}}\right)}$

Resistance $\left[\frac{K}{W}\right]$

$$
\frac{\ln \left(\frac{r_{2}}{r_{1}}\right)}{2 \pi L k} \quad \frac{\left(\frac{1}{r_{1}}-\frac{1}{r_{2}}\right)}{4 \pi k}
$$

## Solution of 1st Order ODE:

$$
\begin{aligned}
& \frac{d \Theta(t)}{d t}+a \Theta(t)=b(t) ; \text { or } \\
& a=\frac{h A}{\rho V c} ; b(t)=\frac{S_{g e n}(t)}{\rho c}
\end{aligned}
$$

has general solution of:

$$
\Theta(t)=T(t)-T_{\infty}=e^{-a t} \int b(t) e^{+a t} d t+C e^{-a t} ; a>0
$$ where $C$ is an arbitrary constant of integration obtained from initial condition at $\mathrm{t}=0$.

For constant "b":
$\Theta(t)=\frac{b}{a}+C e^{-a t} ;$ solving for time, t :
$\mathrm{t}=\frac{\ln \left(\frac{\Theta(t)-\frac{b}{a}}{C}\right)}{-a}$

| Case | Tip Conditions | Temperature Distribution $\frac{\theta(x)}{\theta_{b}}$ | Fin Heat Transfer Rate $q_{f}$ |
| :---: | :---: | :---: | :---: |
| A | Convection $h \theta(L)=-k \frac{d \theta}{d x_{x=L}}$ | $\frac{\cosh m(L-x)+(h / m k) \sinh m(L-x)}{\cosh m L+(h / m k) \sinh m L}$ | $M \frac{\sinh m(L-x)+(h / m k) \cosh m(L-x)}{\cosh m L+(h / m k) \sinh m L}$ |
| B | Adiabatic $\frac{d \theta}{d x_{x=L}}=0$ | $\frac{\cosh m(L-x)}{\cosh m L}$ | $M \tanh m L$ |
| C | Prescribed Temp. $\theta(L)=\theta_{L}$ | $\frac{\theta_{L}}{\theta_{b}} \frac{\sinh m x+\sinh m(L-x)}{\sinh m L}$ | $M \frac{\cosh (m L)-\frac{\theta_{L}}{\theta_{b}}}{\sinh m L}$ |
| D | Infinite Fin $m L>4.6$ | $e^{-m x}$ | M |
| $\begin{aligned} \theta(x) & =T(x)-T_{\infty} \\ \theta_{b} & =\theta(0)=T_{b}-T_{\infty} \\ m & =\left(\frac{h P}{k A_{c}}\right)^{1 / 2} \\ M & =\left(h P k A_{c}\right)^{1 / 2} \theta_{b} \\ A_{c} & =\text { Cross Section Area } \\ P & =\text { Perimeter } \end{aligned}$ |  |  |  |

Temperature distribution and heat loss for fins on uniform cross section


## Fin Performance

$$
\begin{aligned}
& \text { Overall Surface Eficiency } \\
& \varepsilon_{f}=\frac{q_{f}}{h A_{c, b} \theta_{b}}=\text { Fin effectiveness } \\
& \eta_{f}=\frac{q_{f}}{q_{\text {max }}}=\frac{q_{f}}{h A_{f} \theta_{b}}=\text { Fin efficiency } \\
& q_{t}=q_{f_{\text {Toal }}}+q_{\text {wall }}=N q_{\text {fof }}+\left(A_{\text {wall }}-A_{c, b} N\right) h \theta_{b} \\
&=N q_{f}+(H-N t) P h \theta_{b} \\
& q_{t}=\text { total heat transfer from fins AND exposed wll surface area } \\
& A_{c, b}=\text { cross section of fin at wall/tube base } \\
& A_{f}=\text { total surafce area of fin exposed to fluid } \\
& H=\text { height of exposed wall/tube } \\
& \text { P }=\text { fin perimeter at base of fin } \\
&=\pi D ; \text { Pin Fin } \\
&=2 w+2 t ; \text { Square Fin } \\
& \text { N }=\text { number of fins } \\
& \mathrm{t}=\text { fin thickness }
\end{aligned}
$$

Annular Fin

$$
A_{f}=2 \pi\left(r_{2}^{2}-r_{1}^{2}\right)+2 \pi r_{2} t
$$

## Geometry

## Volume

Cylinder : $\frac{\pi D^{2}}{4} L$; Sphere $: \frac{4}{3} \pi r^{3}$
Surface Area
Cylinder: $\pi D L ;$ Sphere: $4 \pi r^{2}$

## Transient Conduction (LUMPED): T(time) Only

$$
\begin{aligned}
B i & =B i o t \#=\frac{U L_{c}}{k}<0.1 ; \\
U & =\text { Total resistance to heat transfer at solid boundary } \\
\mathrm{L}_{c} & =\mathrm{L} ; \text { Plane wall } \\
& =\frac{r_{0}}{2} ; \text { Cylinder } \\
& =\frac{r_{0}}{3} ; \text { Spere } \\
U A & \equiv \text { OVERALL THERMAL RESISTANCE }=\frac{1}{\sum R_{t h}}\left[\frac{W}{K}\right] \\
U & \equiv \text { OVERALL HEAT TRANSFER COEFFICIENT }=\frac{1}{A \sum R_{t h}}\left[\frac{W}{m^{2}-K}\right]
\end{aligned}
$$

$$
\begin{aligned}
& -E_{\text {out }}=E_{s t} \\
& -h A_{s}\left(T(t)-T_{\infty}\right)=\rho \forall c \frac{d T}{d t}
\end{aligned}
$$

Solution w/o INTERNAL HEAT GENERATION,
Time:
$t=\frac{\rho \forall c}{h A_{s}} \ln \left(\frac{\Theta_{i}}{\Theta(t)}\right)$
$\Theta(t)=T(t)-T_{\infty}$
or,Temperature
$\frac{\Theta(t)}{\Theta_{i}}=\frac{T(t)-T_{\infty}}{T_{i}-T_{\infty}}=\exp \left[-\left(\frac{h A_{s}}{\rho \forall c}\right) t\right]=\exp \left[-\frac{t}{\tau}\right], \tau=\frac{\rho \forall c}{h A_{s}}[\mathrm{sec}] \rightarrow$ TIME CONSTANT
Total Energy
$Q(t)=(\rho \forall c) \Theta_{i}\left[1-\exp \left(-\frac{h A_{s}}{\rho \forall c} t\right)\right]$
Solution WITH INTERNAL HEAT GENERATION
Time:
$\mathrm{t}=-\frac{1}{a} \ln \left[\frac{\Theta(t)-\frac{b}{a}}{\left(\Theta_{i}-\frac{b}{a}\right)}\right]$
or,Temperature
$\Theta(t)=T(t)-T_{\infty}=\frac{b}{a}+\left(\Theta_{i}-\frac{b}{a}\right) e^{-a t}$
$b=\frac{\dot{S}_{g e n}\left[\frac{W}{m^{3}}\right]}{\rho c} ; a=\frac{h A_{s}}{\rho \forall c}$

## Spatial Effects ( $\mathrm{Bi}, \mathbf{>} \mathbf{0 . 1}$, Fo >0.2)

$$
\begin{aligned}
F_{o} & =\frac{\alpha t}{L^{2}} \equiv \text { Fourier Number } \\
B i & =\frac{h L_{c}}{k_{\text {solid }}} \\
L_{c} & =L ; \text { Plane Wall } \\
& =\frac{r_{0}}{2} ; \text { Cylinder } \\
& =\frac{r_{0}}{3} ; \text { Sphere }
\end{aligned}
$$

$$
\begin{aligned}
& \text { INTERPOLATION } \\
& \mathrm{C}=\mathrm{C}_{1}+\frac{C 2-C 1}{B 2-B 1}\left(B^{*}-B_{1}\right)
\end{aligned}
$$

$$
\Theta^{*}\left(x^{*}, t^{*}\right)=\frac{T(t)-T_{\infty}}{T_{i}-T_{\infty}}=f\left(x^{*}, B i, F o\right)
$$

## Table 5.1

$C_{1}, Z_{1}$
Table B. 4
$J_{0}, J_{1}$
Infinite Plane Wall( $\left.B i=\frac{h L}{k_{\text {solid }}} ; F_{0}=\frac{\alpha t}{L^{2}}\right) ; 0 \leq x^{*}=\frac{x}{L} \leq 1.0$
$\Theta^{*}\left(x^{*}, t^{*}\right)=\Theta_{0}^{*}\left(t^{*}\right) \cos \left(\xi_{1} x^{*}\right)$
$\Theta_{0}^{*}\left(t^{*}\right)=C_{1} \exp \left(-\xi_{1}^{2} F_{0}\right) \rightarrow$ CENTERLINE
Infinite Cylinder $\left(B i=\frac{h r_{0}}{k_{\text {solid }}} ; F_{0}=\frac{\alpha t}{r_{o}^{2}}\right) ; 0 \leq r^{*}=\frac{r}{r_{0}} \leq 1.0$
$\Theta^{*}\left(r^{*}, t^{*}\right)=\Theta_{0}^{*}\left(t^{*}\right) J_{0}\left(\xi_{1} r^{*}\right)$
$\Theta_{0}^{*}\left(t^{*}\right)=C_{1} \exp \left(-\xi_{1}^{2} F_{0}\right)$
Infinite Sphere $\left(B i=\frac{h r_{0}}{k_{\text {solid }}} ; F_{0}=\frac{\alpha t}{r_{o}^{2}}\right) ; 0 \leq r^{*}=\frac{r}{r_{0}} \leq 1.0$
$\Theta^{*}\left(r^{*}, t^{*}\right)=\Theta_{0}^{*}\left(t^{*}\right) \frac{1}{\xi_{1} r^{*}} \sin \left(\xi_{1} r^{*}\right)$
$\Theta_{0}^{*}\left(t^{*}\right)=C_{1} \exp \left(-\xi_{1}^{2} F_{0}\right)$

## Total Energy

$$
\begin{aligned}
& \text { Plane Wall } \\
& \frac{Q(t)}{Q_{0}}=1-\frac{\sin \left(\xi_{1}\right)}{\xi_{1}} \Theta_{0}^{*} \\
& \text { Infinite Cylinder } \\
& \frac{Q(t)}{Q_{0}}=1-\frac{2 \Theta_{0}^{*}}{\xi_{1}} J_{1}\left(\xi_{1}\right) \\
& \text { Sphere } \\
& \frac{Q(t)}{Q_{0}}=1-\frac{3 \Theta_{0}^{*}}{\xi_{1}^{3}}\left[\sin \left(\xi_{1}\right)-\xi_{1} \cos \left(\xi_{1}\right)\right] \\
& Q_{0}=\rho \forall c \Theta_{i}
\end{aligned}
$$

## SEMI-INFINITE SOLID

Case 1: Constant Surface Temperature: $\mathrm{T}(0, \mathrm{t})=\mathrm{T}_{\text {s }}$
Table B.2 : erf ()

$$
\begin{aligned}
\frac{T(x, t)-T_{s}}{T_{i}-T_{s}} & =\operatorname{erf}\left(\frac{x}{2 \sqrt{\alpha t}}\right) \\
q_{s}^{\prime \prime}(t) & =\frac{k\left(T_{s}-T_{i}\right)}{\sqrt{\pi \alpha t}}\left[W / \mathrm{m}^{2}\right] \\
Q[J] & \equiv \text { TOTAL ENERGY TRANSFER }=\mathrm{A}_{s} \int_{0}^{t^{*}} q_{s}^{\prime \prime}(t) d t
\end{aligned}
$$

$$
=\frac{A_{s} k\left(T_{s}-T_{i}\right)}{\sqrt{\pi \alpha}} \int_{0}^{t^{*}} t^{-1 / 2} d t=\frac{2 A_{s} k\left(T_{s}-T_{i}\right)}{\sqrt{\pi \alpha}} \sqrt{t}
$$

Case 2 : Constant Surface Heat Flux: $q_{s}^{\prime \prime}(x=0)=q_{0}^{\prime \prime}$


Case 3: Surface Convetion

$$
\frac{T(x, t)-T_{s}}{T_{i}-T_{s}}=\operatorname{erfc}\left(\frac{x}{2 \sqrt{\alpha t}}\right)-\left[\exp \left(\frac{h x}{k}+\frac{h^{2} \alpha t}{k^{2}}\right)\right]\left[\operatorname{erfc}\left(\frac{x}{2 \sqrt{\alpha t}}+\frac{h \sqrt{\alpha t}}{k}\right)\right]
$$

## EXTERNAL FORCED CONVECTION

$\operatorname{Re}_{x} \equiv$ Renolyds $\#=\frac{\rho U_{\infty} x}{\mu}, \delta(x)=\frac{5 x}{\sqrt{\operatorname{Re}}}$
LAMINAR FLOW--ISO THERMAL PLATE
$\operatorname{Re}_{x}<5 \times 10^{5}$
$N U_{x}=\frac{h_{x} X}{k_{\text {fluid }}}=0.332 \operatorname{Re}_{x}^{1 / 2} \operatorname{Pr}^{1 / 3}, 0.6 \leq \operatorname{Pr} \leq 50$,
$N U_{x}=\frac{h_{x} X}{k_{\text {fluid }}}=\frac{0.3387 \operatorname{Re}_{x}^{1 / 2} \operatorname{Pr}^{1 / 3}}{\left[1+\left(\frac{0.0468}{\mathrm{Pr}}\right)^{2 / 3}\right]^{1 / 4}} ; \operatorname{Pr} \geq 100$
LAMINAR FLOW-CONSTANT HEAT FLUX PLATE
$N U_{x}=\frac{h_{x} X}{k_{\text {fluid }}}=0.453 \operatorname{Re}_{x}^{1 / 2} \operatorname{Pr}^{1 / 3}, \operatorname{Pr} \geq 0.6$
$h_{x}=\frac{N U_{x} \bullet k_{\text {fluid }}}{x} \rightarrow$ LOCAL HEAT TRANSFER COEFF.
$\operatorname{Pr} \equiv \operatorname{Prandtl} \#=\frac{\mu c_{p}}{k_{\text {fluid }}}=v / \alpha \equiv \frac{\text { Diffusivity of Momentun }}{\text { Diffusivity of Heat }}$
Thermal Boundary Layer
$\delta_{t}(x) \approx \frac{\delta(x)}{\operatorname{Pr}^{1 / 3}}=\frac{1}{\operatorname{Pr}^{1 / 3}} \frac{5 x}{\sqrt{\operatorname{Re}}}$
PROPERTIES
$\mathrm{T}_{\text {film }}=\frac{T_{\infty}+T_{s}}{2}$
AVERAGE
$\bar{h}_{x^{*}}=\frac{1}{x^{*}} \int_{0}^{x^{*}} h_{x} d x=2 h_{x} \rightarrow \overline{N U}_{x^{*}}=\frac{\bar{h}_{x} x^{*}}{k_{\text {fluid }}}=0.664 \operatorname{Re}_{x}^{1 / 2} \operatorname{Pr}^{1 / 3}, 0.6 \leq \operatorname{Pr} \leq 50$

TURBULENT FLOW--ISO THERMAL HEAT FLUX PLATE
$\operatorname{Re}_{x}>5 \times 10^{5}$
$N U_{x}=\frac{h_{x} X}{k_{\text {fluid }}}=0.029 \operatorname{Re}_{x}^{4 / 5} \operatorname{Pr}^{1 / 3} ; 0.6 \leq \operatorname{Pr} \leq 60$
TURBULENT FLOW--CONSTANT HEAT FLUX
$N U_{x}=\frac{h_{x} X}{k_{f l u i d}}=0.0308 \operatorname{Re}_{x}^{4 / 5} \operatorname{Pr}^{1 / 3} ; 0.6 \leq \operatorname{Pr} \leq 60$
$c_{f, x}=0.0592 \operatorname{Re}_{x}^{-1 / 5}, 5 x 10^{5} \leq \operatorname{Re}_{x^{*}} \leq 10^{8}$
$\delta(x)=0.37 \mathrm{Re}_{x}^{-1 / 5}$
*Due to enhanced mixing, the turbulent boundary layer grows more rapidly and has larger friction friction and convection coefficiencts (i.e. more heat transfer and more friction)

MIXED CONDITIONS - LAMINAR and TURBULENT
$\overline{\mathrm{NU}}_{x^{*}}=\left(0.037 \operatorname{Re}_{x, c}^{4 / 5}-A\right) \operatorname{Pr}^{1 / 3}=\frac{h_{x^{*}}{ }^{*}}{k_{\text {fluid }}} ; 0.6 \leq \operatorname{Pr} \leq 60,5 x 10^{5} \leq \operatorname{Re}_{x^{*}} \leq 10^{8}$
$A=0.037 \operatorname{Re}^{4 / 5}{ }_{x, c}-0.664 \operatorname{Re}^{1 / 2}{ }_{x, c} \rightarrow$ FOR TRIPPED TURB BOUNDARY, $\mathrm{A}=0.0$

## CYLINDERS

## RELATIONS DRAG

$\operatorname{Re}_{D}=\frac{\rho V D}{\mu_{\text {fluid }}}$
$C_{D}=\frac{F_{D}}{A_{f} \frac{\rho V^{2}}{2}}$

$C_{D}=\frac{24}{\mathrm{Re}_{D}} \rightarrow$ CREEPING FLOWS $\rightarrow \operatorname{Re}_{D} \leq 0.5$

## CYLINDER/SPHERE IN CROSS FLOW HEAT TRANSFER

CYLINDER
$\overline{N U}_{D}=\frac{\bar{h}_{D} D}{k_{\text {fluid }}}=C \operatorname{Re}_{D}^{m} \operatorname{Pr}^{1 / 3}$
$\operatorname{Re}_{D}=\frac{\rho \bar{V} D}{\mu}$
PROPERTIES @ $\mathrm{T}_{\text {FLL }}$

## PRANDTL > 0.7

Table 7.2 Constants of Equation 7.52 for
the circular cylinder in cross flow [11, 12]
$R e_{D}$
C
$m$

| $0.4-4$ | 0.989 | 0.330 |
| :---: | :---: | :---: |
| $4-40$ | 0.911 | 0.385 |
| $40-4000$ | 0.683 | 0.466 |
| $4000-40,000$ | 0.193 | 0.618 |
| $40,000-400,000$ | 0.027 | 0.805 |

MORE ACCURATE
$\operatorname{Re}_{\mathrm{D}} \operatorname{Pr} \geq 0.2$
$\overline{N U}_{D}=0.3+\frac{0.62 \operatorname{Re}_{D}^{1 / 2} \operatorname{Pr}^{1 / 3}}{\left[1+(0.4 / \operatorname{Pr})^{2 / 3}\right]^{1 / 4}}\left[1+\left(\frac{\operatorname{Re}_{D}}{282,000}\right)^{5 / 8}\right]^{4 / 5}=\frac{\bar{h}_{D} D}{k_{f l u i d}}$
SPHERE IN CROSS FLOW
$\overline{N U}_{D}=\frac{\bar{h}_{D} D}{k_{\text {fluid }}}=2+\left(0.4 \operatorname{Re}_{D}^{1 / 2}+0.06 \operatorname{Re}_{D}^{2 / 3}\right) \operatorname{Pr}^{0.4}\left[\frac{\mu\left(T_{\infty}\right)}{\mu\left(T_{s}\right)}\right]^{1 / 4}$
$\operatorname{Re}_{D}=\frac{\rho \bar{V} D}{\mu}$
All Other Properties Evaluated at $\mathrm{T}_{\infty}$

INTERNAL FLOW---HYDRODYNAMICS
$\operatorname{Re}_{D}=\frac{\rho u_{m} D}{\mu_{\text {fluid }}}, u_{m} \equiv$ mean velocity
$\dot{m} \equiv$ mass flow rate $=\rho u_{m} A_{c}$
$A_{c} \equiv$ duct cross section area: $\frac{\pi D^{2}}{4}$
Pressure Drop \& Friction Coefficient
$\Delta P=\mathrm{f} \frac{\rho u^{2}{ }_{m}}{2} \frac{\Delta x}{D}, \mathrm{c}_{f} \equiv \frac{\tau_{s}}{\frac{\rho u_{m}{ }_{m}}{2}}=\frac{f}{4}$
Power
$P=\frac{\dot{m} \Delta P}{\rho}=Q \Delta P$
LAMINAR
$0 \leq \operatorname{Re}_{D} \leq 2300$
Friction Factor
$\mathrm{f}=\frac{64}{\operatorname{Re}_{D}}$

| TURBULENT |
| :--- |
| $\mathrm{Re}_{D}>2300$ |
| $\frac{1}{\sqrt{f}}=-1.8 \log _{10}\left(\left(\frac{\varepsilon / D}{3.7}\right)^{1.11}+\frac{6.9}{\mathrm{Re}}\right)$ |

## INTERNAL FLOW—HEAT TRANSFER

Newton's Law of Cooling

$$
q_{s}=h A_{s}\left(T_{s}-T_{m}\right)[W]=\dot{\mathrm{mc}}_{p}\left(T_{m, \text { out }}-T_{m, \text { in }}\right)[W]
$$

Energy Balance
$\mathrm{dq}_{\text {conv }}=q_{s} P P d x=\dot{\mathrm{m}}_{p} d T_{m}$
Combining

$$
\frac{d T_{m}}{d x}=\frac{q_{s}^{\prime \prime} P}{\dot{\mathrm{~m}}{ }_{p}}=\frac{P}{\dot{\mathrm{~m}}_{p}} h\left(T_{s}-T_{m}\right)
$$

Constant Surface Heat Flux
$\frac{d T_{m}}{d x}=\frac{q_{s}^{\prime P}}{\dot{m} c_{p}} \neq f(x) \rightarrow$ Full Developed Flow
$\mathrm{P} \equiv \mathrm{PERIMETER}=\pi \mathrm{D}$
INTEGRATING
$\mathrm{T}_{m}(x)=T_{m, i}+\frac{q_{s}^{\prime \prime} P}{\dot{m} c_{p}} \bullet x \rightarrow q_{s}^{\prime \prime}=$ constant

(a)

(b)

CONSTANT SURFACE TEMPERATURE $\frac{d T_{m}}{d x}=-\frac{d(\Delta T)}{d x}=\frac{P}{\dot{\mathrm{mc}}_{p}} h \Delta T$
Seperating Variables
$\int_{\Delta T_{i}}^{\Delta T_{o}} \frac{d(\Delta T)}{\Delta T}=-\frac{P}{\dot{\mathrm{~m}}_{p}} \int_{0}^{L} h d x$
(1): $\ln \frac{\Delta T_{o}}{\Delta T_{i}}=-\frac{P L}{\dot{\mathrm{mc}}_{p}}\left[\frac{1}{L} \int_{0}^{L} h d x\right]=-\frac{P L}{\dot{\mathrm{mc}}_{p}} \overline{h_{L}}=-\frac{A_{s}}{\mathrm{mc}_{p}} \overline{h_{L}} \rightarrow T_{s}=$ CONSTANT
$\frac{\Delta T_{o}}{\Delta T_{i}}=\frac{T_{s}-T_{m, o}}{T_{s}-T_{m, i}}=\exp \left[-\frac{A_{s} \overline{h_{L}}}{\dot{\mathrm{mc}}} \bar{p}\right] \rightarrow \exp \left[-\frac{1}{\dot{\mathrm{mc}}_{p}} \frac{1}{R_{t}}\right] \rightarrow T_{s}=$ CONSTANT
Heat Transfer
(2): $\mathrm{q}_{\text {conv }}=\dot{\mathrm{mc}}_{p}\left[\left(T_{s}-T_{m, i}\right)-\left(T_{s}-T_{m, o}\right)\right]=\dot{\mathrm{mc}}_{p}\left(\Delta T_{i}-\Delta T_{o}\right)$

BUT:

$$
\begin{aligned}
& \dot{\mathrm{mc}}_{p}=-\frac{A_{s} \overline{h_{L}}}{\ln \frac{\Delta T_{o}}{\Delta T_{i}}} \text { (From 1:) } \rightarrow \text { SUB INTO (2) } \\
& \mathrm{q}_{\text {conv }}=\dot{\mathrm{m}}_{p}\left(\Delta T_{i}-\Delta T_{o}\right)=A_{s} \overline{h_{L}} \frac{\Delta T_{o}-\Delta T_{i}}{\ln \frac{\Delta T_{o}}{\Delta T_{i}}}=A_{s} \overline{h_{L}} \Delta T_{L M}=\frac{\Delta T_{L M}}{R_{t}}
\end{aligned}
$$

SUMMARY

CONSTANT HEAT FLUX
Newton's Law of Cooling

$$
q_{s}=h A_{s}\left(T_{s}-T_{m}\right)[W]=\dot{\mathrm{mc}}_{p}\left(T_{m, \text { out }}-T_{m, \text { in }}\right)[W]
$$

$$
\mathrm{T}_{m}(x)=T_{m, i}+\frac{q_{s}^{\prime \prime} P}{\dot{m} c_{p}} \bullet x
$$

CONSTANT TEMPERATURE

$$
\begin{aligned}
\mathrm{q}_{c o n v} & =\dot{\operatorname{mc}}_{p}\left(T_{m, \text { out }}-T_{m, \text { in }}\right)=\dot{\operatorname{mc}}_{p}\left(\Delta T_{i}-\Delta T_{o}\right)=A_{s} \overline{h_{L}} \bullet\left[\frac{\Delta T_{o}-\Delta T_{i}}{\left.\ln \frac{\Delta T_{o}}{\Delta T_{i}}\right]=A_{s} \overline{h_{L}}\left[\Delta T_{L M}\right]=\frac{\Delta T_{L M}}{R_{t}}}\right. \\
\frac{T_{s}-T_{m}(x)}{T_{s}-T_{m, i}} & =\exp \left[-\frac{P \bullet x}{\dot{\operatorname{mc}} \bar{h}_{p}} \overline{h_{x}}\right]=\exp \left[-\frac{A_{s} \overline{h_{x}}}{\mathrm{mc}_{p}}\right]=\exp \left[-\frac{1}{\dot{m c}_{p}} \frac{1}{R_{t}}\right] \\
P & =\pi D, P L=\text { AREA } \rightarrow \mathrm{A}_{s}
\end{aligned}
$$

## SUMMARY - SPECIAL CASE: INTERNAL FLOW/EXTERNAL CONVECTION

## CONSTANT TEMPERATURE

$\mathrm{q}_{\text {conv }}=A_{s} \overline{h_{L}} \frac{\Delta T_{o}-\Delta T_{i}}{\ln \frac{\Delta T_{o}}{\Delta T_{i}}}=\frac{\Delta T_{L M}}{\sum R_{t h}}$
$\frac{\Delta T_{o}}{\Delta T_{i}}=\frac{T_{\infty}-T_{m, o}}{T_{\infty}-T_{m, i}}=\exp \left[-\frac{1}{\dot{\mathrm{~m}}} \frac{1}{\sum} \frac{1}{\sum R_{t h}}\right]=\exp \left[-\frac{U A}{\dot{\mathrm{mc}}_{p}}\right]$


## INTERNAL FLOW: HEAT TRANSFER

LAMINAR
$0 \leq \operatorname{Re}_{D} \leq 2300$
$\overline{N U_{D}}=\frac{\bar{h} D}{k_{\text {fluid }}}=4.36 \rightarrow$ Constant Heat Flux
$\overline{N U_{D}}=\frac{\bar{h} D}{k_{\text {fluid }}}=3.66 \rightarrow$ Constant Surface Temperature
Evaluate Properties at $\mathrm{T}_{\text {mean }}$
TURBULENT
$\overline{N U_{D}}=\frac{\bar{h} D}{k_{\text {fluid }}}=0.023 \operatorname{Re}_{D}^{4 / 5} \operatorname{Pr}^{n} \rightarrow$ DITTUS-BOELTER
$\mathrm{n}=0.4 \rightarrow$ Heating $\left(\mathrm{T}_{s}>T_{m}\right)$
$\mathrm{n}=0.3 \rightarrow$ Cooling ( $\mathrm{T}_{\mathrm{s}}<\mathrm{T}_{\mathrm{m}}$ )
Evaluate Properties at $\mathrm{T}_{\text {mean }}$

## HEAT EXCHANGERS

## Overall Heat Transfer Coefficient \& Fouling Factors

- An essential part of any heat exchanger analysis is determination of the overall heat transfer coefficient.
- During normal operations, HOT and COLD surfaces are often subject to fouling by fouling impurities, rust formation, or their reactions between the fluid and the wall material.


| TabLE 11.1 Representative Fouling Factors $[1]$ |  |
| :--- | :--- |
| Fluid | $R_{f}^{\prime \prime}\left(\mathrm{m}^{2} \cdot \mathrm{~K} / \mathrm{W}\right)$ |
| Seawater and treated boiler feedwater (below $\left.55^{\circ} \mathrm{C}\right)$ | 0.0001 |
| Seawater and treated boiler fedwater (above $50^{\circ} \mathrm{C}$ ) | 0.0002 |
| River water (below $50^{\circ} \mathrm{C}$ ) | $0.0002-0.001$ |
| Fuul oil | 0.0009 |
| Refrigerating liquids | 0.0002 |
| Steam (nonoil bearing) | 0.0001 |

$$
\begin{aligned}
& U A=\frac{1}{\sum R_{t h}}= \\
& \frac{1}{h_{c} A_{c}}+\frac{R_{c}^{"} \frac{m^{2}-K}{W}}{A_{c}}+R_{\text {tConvoctron }}+\frac{1}{h_{h} A_{h}}+\frac{R_{h}^{\prime \prime} \frac{m^{2}-K}{W}}{A_{h}}
\end{aligned}
$$

Heat Exchangers


## SPECIAL CASE

$$
C \equiv \text { THERMAL CAPACITY }=\dot{m} c p
$$

- CONDENSATION occurs at a constant temperature (i.e. THERMODYNAMICS)
- Implies a VERY LARGE THERMAL CAPACITY OF HOT FLUID (Ch).
- EVAPORATION occurs at a constant temperature (i.e. THERMODYNAMICS)
- Implies a VERY LARGE THERMAL CAPACITY OF COLD FLUID (Cc).


$$
q=\dot{m}_{h} \bullet h_{f g}
$$

NTU METHOD

$$
\begin{aligned}
& C \equiv \text { THERMAL CAPACITY }=\dot{m} c p \\
& C_{h}=(\dot{m} c p)_{h}, C_{c}=(\dot{m} c p)_{c} \rightarrow q=(\dot{m} c p)_{c o l d} \Delta T_{c o l d}=(\dot{m} c p)_{h o t} \Delta T_{h o t} \\
& C_{\min }=\operatorname{MINIMUM}\left(C_{h}, C_{c}\right) \\
& \varepsilon \equiv \operatorname{HX} \text { EFFECTIVENESS } \\
& \varepsilon \equiv \frac{q}{q_{\max }}=\frac{q}{C_{\min }\left(T_{h, i}-T_{c, i}\right)} \\
&=\frac{C_{h}\left(T_{h, i}-T_{h, o)}\right.}{C_{\min }\left(T_{h, i}-T_{c, i}\right)} \\
&=\frac{C_{c}\left(T_{c, o}-T_{c, i)}\right.}{C_{\min }\left(T_{h, i}-T_{c, i}\right)} \\
& C_{\min }\left(T_{h, i}-T_{c, i}\right) \rightarrow \operatorname{MAXIMUM~POSSIBLE~FLUID~HEAT~TRANSFER~} \\
& \varepsilon \rightarrow F\left(N T U, \frac{C_{\min }}{C_{\max }}\right), N T U \equiv \text { Number of Transfer Units (Dimensionless) } \\
&
\end{aligned}
$$


$N T U_{\text {TOTAL }} \equiv \frac{U A(T O T A L)}{C_{\text {min }}(T O T A L)}$
$U A \equiv$ TOTAL RESISTANCE--ALL TUBES
$\mathrm{C}_{\text {min }} \equiv$ TOTAL CAPACITANCE--ALL TUBES
$N T U_{\text {TOTAL }}=\left(\frac{U A}{C_{\min }}\right)$
$A=$ TOTAL AREA $=\pi$ DL $\bullet$ \#tubes
$\mathrm{L}=\frac{\text { Length }}{\text { tube }- \text { pass }}=\frac{A}{\pi \mathrm{D} \bullet \# t u b e s \bullet \# \text { shells } \bullet \text { pass } / \text { shell }}$

## NTU RELATIONSHIPS

 (sometimes easier)$C_{r}=\frac{C_{\min }}{C_{\max }}=0 \rightarrow$ ALL EXCHANGERS
$\varepsilon=1-\exp (-N T U), N T U=-\ln (1-\varepsilon)$

COUNTER FLOW ( $\left.C_{r}=1.0\right)$
$\varepsilon=\frac{N T U}{1+N T U}, N T U=\frac{\varepsilon}{1-\varepsilon}$

COUNYER FLOW $\left(C_{r}<1.0\right)$
$\varepsilon=\frac{1-\exp \left[-N T U\left(1-C_{r}\right)\right]}{1-C_{r} \exp \left[-N T U\left(1-C_{r}\right)\right]}, N T U=\frac{1}{C_{r}-1} \ln \left(\frac{\varepsilon-1}{\varepsilon C_{r}-1}\right)$
ONE SHELL PASS ( $\mathrm{n}=2,4,8,16$..tube passes)
$N T U_{1}=-\left(1+\mathrm{C}_{r}^{2}\right)^{-1 / 2} \ln \left(\frac{E-1}{E+1}\right), E=\frac{\frac{2}{\varepsilon_{1}}-\left(1+C_{r}\right)}{\left(1+\mathrm{C}_{r}^{2}\right)^{+1 / 2}}, \varepsilon_{1}=\frac{F-1}{F-C_{r}}, F=\left(\frac{\varepsilon C_{r}-1}{\varepsilon-1}\right)^{1 / n} N T U=n(N T U)_{1}$

1B.2 Gaussian Error Function ${ }^{1}$

| $\boldsymbol{w}$ | erf $\boldsymbol{w}$ | $\boldsymbol{w}$ | erf $\boldsymbol{w}$ | $\boldsymbol{w}$ | erf $\boldsymbol{w}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0.00 | 0.00000 | 0.36 | 0.38933 | 1.04 | 0.85865 |
| 0.02 | 0.02256 | 0.38 | 0.40901 | 1.08 | 0.87333 |
| 0.04 | 0.04511 | 0.40 | 0.42839 | 1.12 | 0.88679 |
| 0.06 | 0.06762 | 0.44 | 0.46622 | 1.16 | 0.89910 |
| 0.08 | 0.09008 | 0.48 | 0.50275 | 1.20 | 0.91031 |
| 0.10 | 0.11246 | 0.52 | 0.53790 | 1.30 | 0.93401 |
| 0.12 | 0.13476 | 0.56 | 0.57162 | 1.40 | 0.95228 |
| 0.14 | 0.15695 | 0.60 | 0.60386 | 1.50 | 0.96611 |
| 0.16 | 0.17901 | 0.64 | 0.63459 | 1.60 | 0.97635 |
| 0.18 | 0.20094 | 0.68 | 0.66378 | 1.70 | 0.98379 |
| 0.20 | 0.22270 | 0.72 | 0.69143 | 1.80 | 0.98909 |
| 0.22 | 0.24430 | 0.76 | 0.71754 | 1.90 | 0.99279 |
| 0.24 | 0.26570 | 0.80 | 0.74210 | 2.00 | 0.99532 |
| 0.26 | 0.28690 | 0.84 | 0.76514 | 2.20 | 0.99814 |
| 0.28 | 0.30788 | 0.88 | 0.78669 | 2.40 | 0.99931 |
| 0.30 | 0.32863 | 0.92 | 0.80677 | 2.60 | 0.99976 |
| 0.32 | 0.34913 | 0.96 | 0.82542 | 2.80 | 0.99992 |
| 0.34 | 0.36936 | 1.00 | 0.84270 | 3.00 | 0.99998 |

${ }^{1}$ The Gaussian error function is defined as

$$
\operatorname{erf} w=\frac{2}{\sqrt{\pi}} \int_{0}^{w} e^{-v^{2}} d v
$$

The complementary error function is defined as

$$
\operatorname{erfc} w \equiv 1-\operatorname{erf} w
$$

B. 4 Bessel Functions of the First Kind

| $\boldsymbol{x}$ | $\boldsymbol{J}_{\mathbf{0}}(\boldsymbol{x})$ | $\boldsymbol{J}_{\mathbf{1}}(\boldsymbol{x})$ |
| :---: | :---: | :---: |
| 0.0 | 1.0000 | 0.0000 |
| 0.1 | 0.9975 | 0.0499 |
| 0.2 | 0.9900 | 0.0995 |
| 0.3 | 0.9776 | 0.1483 |
| 0.4 | 0.9604 | 0.1960 |
|  |  |  |
| 0.5 | 0.9385 | 0.2423 |
| 0.6 | 0.9120 | 0.2867 |
| 0.7 | 0.8812 | 0.3290 |
| 0.8 | 0.8463 | 0.3688 |
| 0.9 | 0.8075 | 0.4059 |
|  |  |  |
| 1.0 | 0.7652 | 0.4400 |
| 1.1 | 0.7196 | 0.4709 |
| 1.2 | 0.6711 | 0.4983 |
| 1.3 | 0.6201 | 0.5220 |
| 1.4 | 0.5669 | 0.5419 |
|  |  |  |
| 1.5 | 0.5118 | 0.5579 |
| 1.6 | 0.4554 | 0.5699 |
| 1.7 | 0.3980 | 0.5778 |
| 1.8 | 0.3400 | 0.5815 |
| 1.9 | 0.2818 | 0.5812 |
|  |  |  |
| 2.0 | 0.2239 | 0.5767 |
| 2.1 | 0.1666 | 0.5683 |
| 2.2 | 0.1104 | 0.5560 |
| 2.3 | 0.0555 | 0.5399 |
| 2.4 | 0.0025 | 0.5202 |

Table 5.1 Coefficients used in the one-term approximation to the series solutions for transient one-dimensional conduction

| $B i^{a}$ | Plane Wall |  | Infinite Cylinder |  | Sphere |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\underset{(\mathrm{rad})}{\zeta_{1}}$ | $C_{1}$ | $\begin{gathered} \zeta_{1} \\ (\mathrm{rad}) \end{gathered}$ | $C_{1}$ | $\underset{(\mathrm{rad})}{\zeta_{1}}$ | $C_{1}$ |
| 0.01 | 0.0998 | 1.0017 | 0.1412 | 1.0025 | 0.1730 | 1.0030 |
| 0.02 | 0.1410 | 1.0033 | 0.1995 | 1.0050 | 0.2445 | 1.0060 |
| 0.03 | 0.1723 | 1.0049 | 0.2440 | 1.0075 | 0.2991 | 1.0090 |
| 0.04 | 0.1987 | 1.0066 | 0.2814 | 1.0099 | 0.3450 | 1.0120 |
| 0.05 | 0.2218 | 1.0082 | 0.3143 | 1.0124 | 0.3854 | 1.0149 |
| 0.06 | 0.2425 | 1.0098 | 0.3438 | 1.0148 | 0.4217 | 1.0179 |
| 0.07 | 0.2615 | 1.0114 | 0.3709 | 1.0173 | 0.4551 | 1.0209 |
| 0.08 | 0.2791 | 1.0130 | 0.3960 | 1.0197 | 0.4860 | 1.0239 |
| 0.09 | 0.2956 | 1.0145 | 0.4195 | 1.0222 | 0.5150 | 1.0268 |
| 0.10 | 0.3111 | 1.0161 | 0.4417 | 1.0246 | 0.5423 | 1.0298 |
| 0.15 | 0.3779 | 1.0237 | 0.5376 | 1.0365 | 0.6609 | 1.0445 |
| 0.20 | 0.4328 | 1.0311 | 0.6170 | 1.0483 | 0.7593 | 1.0592 |
| 0.25 | 0.4801 | 1.0382 | 0.6856 | 1.0598 | 0.8447 | 1.0737 |
| 0.30 | 0.5218 | 1.0450 | 0.7465 | 1.0712 | 0.9208 | 1.0880 |
| 0.4 | 0.5932 | 1.0580 | 0.8516 | 1.0932 | 1.0528 | 1.1164 |
| 0.5 | 0.6533 | 1.0701 | 0.9408 | 1.1143 | 1.1656 | 1.1441 |
| 0.6 | 0.7051 | 1.0814 | 1.0184 | 1.1345 | 1.2644 | 1.1713 |
| 0.7 | 0.7506 | 1.0919 | 1.0873 | 1.1539 | 1.3525 | 1.1978 |
| 0.8 | 0.7910 | 1.1016 | 1.1490 | 1.1724 | 1.4320 | 1.2236 |
| 0.9 | 0.8274 | 1.1107 | 1.2048 | 1.1902 | 1.5044 | 1.2488 |
| 1.0 | 0.8603 | 1.1191 | 1.2558 | 1.2071 | 1.5708 | 1.2732 |
| 2.0 | 1.0769 | 1.1785 | 1.5994 | 1.3384 | 2.0288 | 1.4793 |
| 3.0 | 1.1925 | 1.2102 | 1.7887 | 1.4191 | 2.2889 | 1.6227 |
| 4.0 | 1.2646 | 1.2287 | 1.9081 | 1.4698 | 2.4556 | 1.7202 |
| 5.0 | 1.3138 | 1.2402 | 1.9898 | 1.5029 | 2.5704 | 1.7870 |
| 6.0 | 1.3496 | 1.2479 | 2.0490 | 1.5253 | 2.6537 | 1.8338 |
| 7.0 | 1.3766 | 1.2532 | 2.0937 | 1.5411 | 2.7165 | 1.8673 |
| 8.0 | 1.3978 | 1.2570 | 2.1286 | 1.5526 | 1.7654 | 1.8920 |
| 9.0 | 1.4149 | 1.2598 | 2.1566 | 1.5611 | 2.8044 | 1.9106 |
| 10.0 | 1.4289 | 1.2620 | 2.1795 | 1.5677 | 2.8363 | 1.9249 |
| 20.0 | 1.4961 | 1.2699 | 2.2881 | 1.5919 | 2.9857 | 1.9781 |
| 30.0 | 1.5202 | 1.2717 | 2.3261 | 1.5973 | 3.0372 | 1.9898 |
| 40.0 | 1.5325 | 1.2723 | 2.3455 | 1.5993 | 3.0632 | 1.9942 |
| 50.0 | 1.5400 | 1.2727 | 2.3572 | 1.6002 | 3.0788 | 1.9962 |
| 100.0 | 1.5552 | 1.2731 | 2.3809 | 1.6015 | 3.1102 | 1.9990 |
| $\infty$ | 1.5708 | 1.2733 | 2.4050 | 1.6018 | 3.1415 | 2.0000 |

[^0]Table 11.4 Heat Exchanger NTU Relations

Parallel flow

## Counterflow

$$
\begin{array}{ll}
\mathrm{NTU}=\frac{1}{C_{r}-1} \ln \left(\frac{\varepsilon-1}{\varepsilon C_{r}-1}\right) & \left(C_{r}<1\right)  \tag{11.28b}\\
\mathrm{NTU}=\frac{\varepsilon}{1-\varepsilon} & \left(C_{r}=1\right)
\end{array}
$$

Shell-and-tube
One shell pass
( $2,4, \ldots$ tube passes)
$n$ shell passes
( $2 n, 4 n, \ldots$ tube passes)

## Cross-flow (single pass)

$$
\begin{array}{ll}
C_{\text {max }} \text { (mixed), } C_{\text {min }} \text { (unmixed) } & \mathrm{NTU}=-\ln \left[1+\left(\frac{1}{C_{r}}\right) \ln \left(1-\varepsilon C_{r}\right)\right] \\
C_{\text {min }} \text { (mixed), } C_{\text {max }} \text { (unmixed) } & \mathrm{NTU}=-\left(\frac{1}{C_{r}}\right) \ln \left[C_{r} \ln (1-\varepsilon)+1\right] \\
\text { All exchangers }\left(C_{r}=\mathbf{0}\right) & \mathrm{NTU}=-\ln (1-\varepsilon) \tag{11.35b}
\end{array}
$$

Table A. 4 Thermophysical Properties of Gases at Atmospheric Pressure ${ }^{a}$

| $T$ <br> (K) | $\underset{\left(\mathbf{k g} / \mathbf{m}^{3}\right)}{\rho}$ | $\begin{gathered} c_{p} \\ (\mathrm{~kJ} / \mathrm{kg} \cdot \mathrm{~K}) \end{gathered}$ | $\begin{gathered} \boldsymbol{\mu} \cdot 10^{7} \\ \left(\mathbf{N} \cdot \mathbf{s} / \mathbf{m}^{2}\right) \end{gathered}$ | $\begin{aligned} & \nu \cdot 10^{6} \\ & \left(\mathrm{~m}^{2} / \mathrm{s}\right) \end{aligned}$ | $\begin{gathered} k \cdot 10^{3} \\ (\mathrm{~W} / \mathrm{m} \cdot \mathrm{~K}) \end{gathered}$ | $\begin{aligned} & \alpha \cdot 10^{6} \\ & \left(\mathrm{~m}^{2} / \mathrm{s}\right) \end{aligned}$ | Pr |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Air, $\mathcal{M}=28.97 \mathrm{~kg} / \mathrm{kmol}$ |  |  |  |  |  |  |  |
| 100 | 3.5562 | 1.032 | 71.1 | 2.00 | 9.34 | 2.54 | 0.786 |
| 150 | 2.3364 | 1.012 | 103.4 | 4.426 | 13.8 | 5.84 | 0.758 |
| 200 | 1.7458 | 1.007 | 132.5 | 7.590 | 18.1 | 10.3 | 0.737 |
| 250 | 1.3947 | 1.006 | 159.6 | 11.44 | 22.3 | 15.9 | 0.720 |
| 300 | 1.1614 | 1.007 | 184.6 | 15.89 | 26.3 | 22.5 | 0.707 |
| 350 | 0.9950 | 1.009 | 208.2 | 20.92 | 30.0 | 29.9 | 0.700 |
| 400 | 0.8711 | 1.014 | 230.1 | 26.41 | 33.8 | 38.3 | 0.690 |
| 450 | 0.7740 | 1.021 | 250.7 | 32.39 | 37.3 | 47.2 | 0.686 |
| 500 | 0.6964 | 1.030 | 270.1 | 38.79 | 40.7 | 56.7 | 0.684 |
| 550 | 0.6329 | 1.040 | 288.4 | 45.57 | 43.9 | 66.7 | 0.683 |
| 600 | 0.5804 | 1.051 | 305.8 | 52.69 | 46.9 | 76.9 | 0.685 |
| 650 | 0.5356 | 1.063 | 322.5 | 60.21 | 49.7 | 87.3 | 0.690 |
| 700 | 0.4975 | 1.075 | 338.8 | 68.10 | 52.4 | 98.0 | 0.695 |
| 750 | 0.4643 | 1.087 | 354.6 | 76.37 | 54.9 | 109 | 0.702 |
| 800 | 0.4354 | 1.099 | 369.8 | 84.93 | 57.3 | 120 | 0.709 |
| 850 | 0.4097 | 1.110 | 384.3 | 93.80 | 59.6 | 131 | 0.716 |
| 900 | 0.3868 | 1.121 | 398.1 | 102.9 | 62.0 | 143 | 0.720 |
| 950 | 0.3666 | 1.131 | 411.3 | 112.2 | 64.3 | 155 | 0.723 |
| 1000 | 0.3482 | 1.141 | 424.4 | 121.9 | 66.7 | 168 | 0.726 |
| 1100 | 0.3166 | 1.159 | 449.0 | 141.8 | 71.5 | 195 | 0.728 |
| 1200 | 0.2902 | 1.175 | 473.0 | 162.9 | 76.3 | 224 | 0.728 |
| 1300 | 0.2679 | 1.189 | 496.0 | 185.1 | 82 | 257 | 0.719 |
| 1400 | 0.2488 | 1.207 | 530 | 213 | 91 | 303 | 0.703 |
| 1500 | 0.2322 | 1.230 | 557 | 240 | 100 | 350 | 0.685 |
| 1600 | 0.2177 | 1.248 | 584 | 268 | 106 | 390 | 0.688 |
| 1700 | 0.2049 | 1.267 | 611 | 298 | 113 | 435 | 0.685 |
| 1800 | 0.1935 | 1.286 | 637 | 329 | 120 | 482 | 0.683 |
| 1900 | 0.1833 | 1.307 | 663 | 362 | 128 | 534 | 0.677 |
| 2000 | 0.1741 | 1.337 | 689 | 396 | 137 | 589 | 0.672 |
| 2100 | 0.1658 | 1.372 | 715 | 431 | 147 | 646 | 0.667 |
| 2200 | 0.1582 | 1.417 | 740 | 468 | 160 | 714 | 0.655 |
| 2300 | 0.1513 | 1.478 | 766 | 506 | 175 | 783 | 0.647 |
| 2400 | 0.1448 | 1.558 | 792 | 547 | 196 | 869 | 0.630 |
| 2500 | 0.1389 | 1.665 | 818 | 589 | 222 | 960 | 0.613 |
| 3000 | 0.1135 | 2.726 | 955 | 841 | 486 | 1570 | 0.536 |

Ammonia $\left(\mathrm{NH}_{3}\right), \mathcal{M}=17.03 \mathrm{~kg} / \mathrm{kmol}$

| 300 | 0.6894 | 2.158 | 101.5 | 14.7 | 24.7 | 16.6 | 0.887 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 320 | 0.6448 | 2.170 | 109 | 16.9 | 27.2 | 19.4 | 0.870 |
| 340 | 0.6059 | 2.192 | 116.5 | 19.2 | 29.3 | 22.1 | 0.872 |
| 360 | 0.5716 | 2.221 | 124 | 21.7 | 31.6 | 24.9 | 0.872 |
| 380 | 0.5410 | 2.254 | 131 | 24.2 | 34.0 | 27.9 | 0.869 |

Table A. 6 Thermophysical Properties of Saturated Water ${ }^{a}$

| Temperature, $T$ <br> (K) | Pressure, $p$ (bars) ${ }^{b}$ | Specific Volume ( $\mathrm{m}^{3} / \mathrm{kg}$ ) |  | Heat of Vaporization, $h_{f g}$ ( $\mathrm{kJ} / \mathrm{kg}$ ) | $\begin{gathered} \text { Specific } \\ \text { Heat } \\ (\mathbf{k J} / \mathbf{k g} \cdot \mathbf{K}) \end{gathered}$ |  | Viscosity <br> ( $\mathrm{N} \cdot \mathrm{s} / \mathrm{m}^{2}$ ) |  | Thermal Conductivity (W/m $\cdot \mathbf{K}$ ) |  | Prandtl <br> Number |  | Surface <br> Tension, <br> $\sigma_{f} \cdot 10^{3}$ <br> ( $\mathrm{N} / \mathrm{m}$ ) | $\begin{gathered} \text { Expansion } \\ \text { Coeffi- } \\ \text { cient, } \\ \boldsymbol{\beta}_{f} \cdot 10^{6} \\ \left(\mathbf{K}^{-1}\right) \end{gathered}$ | $\begin{aligned} & \text { Temper- } \\ & \text { ature, } \\ & T(\mathbf{K}) \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $v_{f} \cdot 10^{3}$ | $v_{g}$ |  | $c_{p, f}$ | $c_{p, g}$ | $\mu_{f} \cdot 10^{6}$ | $\mu_{g} \cdot 10^{6}$ | $k_{f} \cdot 10^{3}$ | $k_{g} \cdot 10^{3}$ | Pr ${ }_{f}$ | $\mathrm{Pr}_{g}$ |  |  |  |
| 273.15 | 0.00611 | 1.000 | 206.3 | 2502 | 4.217 | 1.854 | 1750 | 8.02 | 569 | 18.2 | 12.99 | 0.815 | 75.5 | -68.05 | 273.15 |
| 275 | 0.00697 | 1.000 | 181.7 | 2497 | 4.211 | 1.855 | 1652 | 8.09 | 574 | 18.3 | 12.22 | 0.817 | 75.3 | -32.74 | 275 |
| 280 | 0.00990 | 1.000 | 130.4 | 2485 | 4.198 | 1.858 | 1422 | 8.29 | 582 | 18.6 | 10.26 | 0.825 | 74.8 | 46.04 | 280 |
| 285 | 0.01387 | 1.000 | 99.4 | 2473 | 4.189 | 1.861 | 1225 | 8.49 | 590 | 18.9 | 8.81 | 0.833 | 74.3 | 114.1 | 285 |
| 290 | 0.01917 | 1.001 | 69.7 | 2461 | 4.184 | 1.864 | 1080 | 8.69 | 598 | 19.3 | 7.56 | 0.841 | 73.7 | 174.0 | 290 |
| 295 | 0.02617 | 1.002 | 51.94 | 2449 | 4.181 | 1.868 | 959 | 8.89 | 606 | 19.5 | 6.62 | 0.849 | 72.7 | 227.5 | 295 |
| 300 | 0.03531 | 1.003 | 39.13 | 2438 | 4.179 | 1.872 | 855 | 9.09 | 613 | 19.6 | 5.83 | 0.857 | 71.7 | 276.1 | 300 |
| 305 | 0.04712 | 1.005 | 29.74 | 2426 | 4.178 | 1.877 | 769 | 9.29 | 620 | 20.1 | 5.20 | 0.865 | 70.9 | 320.6 | 305 |
| 310 | 0.06221 | 1.007 | 22.93 | 2414 | 4.178 | 1.882 | 695 | 9.49 | 628 | 20.4 | 4.62 | 0.873 | 70.0 | 361.9 | 310 |
| 315 | 0.08132 | 1.009 | 17.82 | 2402 | 4.179 | 1.888 | 631 | 9.69 | 634 | 20.7 | 4.16 | 0.883 | 69.2 | 400.4 | 315 |
| 320 | 0.1053 | 1.011 | 13.98 | 2390 | 4.180 | 1.895 | 577 | 9.89 | 640 | 21.0 | 3.77 | 0.894 | 68.3 | 436.7 | 320 |
| 325 | 0.1351 | 1.013 | 11.06 | 2378 | 4.182 | 1.903 | 528 | 10.09 | 645 | 21.3 | 3.42 | 0.901 | 67.5 | 471.2 | 325 |
| 330 | 0.1719 | 1.016 | 8.82 | 2366 | 4.184 | 1.911 | 489 | 10.29 | 650 | 21.7 | 3.15 | 0.908 | 66.6 | 504.0 | 330 |
| 335 | 0.2167 | 1.018 | 7.09 | 2354 | 4.186 | 1.920 | 453 | 10.49 | 656 | 22.0 | 2.88 | 0.916 | 65.8 | 535.5 | 335 |
| 340 | 0.2713 | 1.021 | 5.74 | 2342 | 4.188 | 1.930 | 420 | 10.69 | 660 | 22.3 | 2.66 | 0.925 | 64.9 | 566.0 | 340 |
| 345 | 0.3372 | 1.024 | 4.683 | 2329 | 4.191 | 1.941 | 389 | 10.89 | 664 | 22.6 | 2.45 | 0.933 | 64.1 | 595.4 | 345 |
| 350 | 0.4163 | 1.027 | 3.846 | 2317 | 4.195 | 1.954 | 365 | 11.09 | 668 | 23.0 | 2.29 | 0.942 | 63.2 | 624.2 | 350 |
| 355 | 0.5100 | 1.030 | 3.180 | 2304 | 4.199 | 1.968 | 343 | 11.29 | 671 | 23.3 | 2.14 | 0.951 | 62.3 | 652.3 | 355 |
| 360 | 0.6209 | 1.034 | 2.645 | 2291 | 4.203 | 1.983 | 324 | 11.49 | 674 | 23.7 | 2.02 | 0.960 | 61.4 | 697.9 | 360 |
| 365 | 0.7514 | 1.038 | 2.212 | 2278 | 4.209 | 1.999 | 306 | 11.69 | 677 | 24.1 | 1.91 | 0.969 | 60.5 | 707.1 | 365 |
| 370 | 0.9040 | 1.041 | 1.861 | 2265 | 4.214 | 2.017 | 289 | 11.89 | 679 | 24.5 | 1.80 | 0.978 | 59.5 | 728.7 | 370 |
| 373.15 | 1.0133 | 1.044 | 1.679 | 2257 | 4.217 | 2.029 | 279 | 12.02 | 680 | 24.8 | 1.76 | 0.984 | 58.9 | 750.1 | 373.15 |
| 375 | 1.0815 | 1.045 | 1.574 | 2252 | 4.220 | 2.036 | 274 | 12.09 | 681 | 24.9 | 1.70 | 0.987 | 58.6 | 761 | 375 |
| 380 | 1.2869 | 1.049 | 1.337 | 2239 | 4.226 | 2.057 | 260 | 12.29 | 683 | 25.4 | 1.61 | 0.999 | 57.6 | 788 | 380 |
| 385 | 1.5233 | 1.053 | 1.142 | 2225 | 4.232 | 2.080 | 248 | 12.49 | 685 | 25.8 | 1.53 | 1.004 | 56.6 | 814 | 385 |
| 390 | 1.794 | 1.058 | 0.980 | 2212 | 4.239 | 2.104 | 237 | 12.69 | 686 | 26.3 | 1.47 | 1.013 | 55.6 | 841 | 390 |
| 400 | 2.455 | 1.067 | 0.731 | 2183 | 4.256 | 2.158 | 217 | 13.05 | 688 | 27.2 | 1.34 | 1.033 | 53.6 | 896 | 400 |
| 410 | 3.302 | 1.077 | 0.553 | 2153 | 4.278 | 2.221 | 200 | 13.42 | 688 | 28.2 | 1.24 | 1.054 | 51.5 | 952 | 410 |
| 420 | 4.370 | 1.088 | 0.425 | 2123 | 4.302 | 2.291 | 185 | 13.79 | 688 | 29.8 | 1.16 | 1.075 | 49.4 | 1010 | 420 |
| 430 | 5.699 | 1.099 | 0.331 | 2091 | 4.331 | 2.369 | 173 | 14.14 | 685 | 30.4 | 1.09 | 1.10 | 47.2 |  | 430 |

## NET RADIATION EXCHANGE

- Consider a small blackbody object at Temperature Ts and completely enclosed and exchanging radiation with the surroundings at Temperature Tsur < Ts as shown below.

The 'net' radiation exchange between the blackbody and the surrounding enclosure is:

$$
q_{\mathrm{rad}}^{\prime \prime}\left[\frac{W}{m^{2}}\right]=\sigma \frac{W}{m^{2}-K^{4}}\left(T_{s}^{4}-T_{s u r r}^{4}\right)
$$



## REAL SURFACE RESISTANCE

Every "real" surface has a resistance to thermal radiation emission. This resistance and net radiation heat transfer exchange can be expressed by:

$$
q_{\text {net }}=\frac{E_{b}-J}{\frac{1-\varepsilon}{\varepsilon A}}
$$

Where $E_{b}-J$ is the driving surface potential and where $J$ is known as the surface Radiosity (W/m2) and
$\frac{1-\varepsilon}{\varepsilon A}$ is the surface resistance to radiation emission. Note for a blackbody $\varepsilon=1$, and the resistance goes to zero.

## 

To complete the exchange analysis we need to consider a radiation energy balance for each surface shown above to the right. Due to the distance between surface and the RELATIVE SHAPE of each surface, not all the energy that is emitted by surface " 1 ", say will reach surface " 2 ".
This distance and geometry differences result in a "surface" resistance for surface " i " of the form: $\frac{1}{A_{i} F_{i j}}$
. Where $\mathrm{F}_{\mathrm{ij}}$ (shape/view factor) is the fraction of energy that leaves surface " I ", and strikes surface " j " directly.

```
So a radiation balance of an arbitrary surface "I" and exchanging radiation with "n" other surfaces (including itself) becomes:
```



$$
\frac{E_{b i}-J_{i}}{\frac{1-\varepsilon_{i}}{\varepsilon_{i} A_{i}}}=\sum_{j=1}^{n} \frac{J_{i}-J_{j}}{\frac{1}{A_{i} F_{i j}}} ; \text { applied to every surface }
$$

and once J's are known:

$$
\mathrm{q}_{i}=\sum_{j=1}^{n} \frac{J_{i}-J_{j}}{\frac{1}{A_{i} F_{i j}}}=\frac{E_{b_{1}}-J_{1}}{\frac{1-\varepsilon_{1}}{\varepsilon_{1} A_{1}}}
$$

## Radiation Balance - 2 Surface Problem

$$
\begin{aligned}
& 1: q_{1}=\frac{E_{b 1}-J_{1}}{\frac{1-\varepsilon_{1}}{\varepsilon_{1} A_{1}}}=\frac{J_{1}-J_{2}}{\frac{1}{A_{1} F_{12}}} \\
& 2: q_{2}=\frac{E_{b 2}-J_{2}}{\frac{1-\varepsilon_{2}}{\varepsilon_{2} A_{2}}}=\frac{\frac{J_{2}-J_{1}}{\frac{1}{A_{2} F_{21}}}}{l}
\end{aligned}
$$


(a)


Tyo equations and two unknowns for $\mathrm{J}_{1}$ and $\mathrm{J}_{2}$.
Assuming $\mathrm{T}_{1}$ and $\mathrm{T}_{2}$ are known.

## THREE REAL SURFACES

Consider two "real" surface that only exchange radiation with each other. The net radiation from each surface and the next exchange between each surface can be expressed as:
$q_{1}=\frac{E_{b 1}-J_{1}}{\frac{1-\varepsilon_{l}}{\varepsilon_{1} A_{1}}}$, net radiation to/from surface 1


## SHAPE FACTORS

## SHAPE FACTORS--RECIPROCITY

The shape factor $\mathrm{A}_{\mathrm{i}} \mathrm{F}_{\mathrm{ij}} \mathrm{is}$ the fraction of energy that leaves surface " l " and strikes surface " j ". Of course this must be a reciprocal relationship, i.e.:

In general for any two arbitrary surfaces
$A_{i} F_{i j}=A_{j} F_{j i}$
Example, for surfaces 1 and 2
$A_{1} F_{12}=A_{2} F_{21}$
Also, since the " $F$ " represents a fraction of the total energy leaving a surface and since energy is conserved the following summation rule applies as:
$\sum_{j=1}^{n} F_{i j}=1$; for every surface
for example for surface 1 :
$\mathrm{F}_{11}+\mathrm{F}_{12}=1$; and
for surface 2, etc.
$\mathrm{F}_{21}+\mathrm{F}_{22}=1$

## INSULATED SURFACES AND SURFACES WITH LARGE AREAS

- For insulated surfaces (re-re-radiating), this behaves "like" a blackbody and as such the surface resistance go to zero and $E b=J(q=0)$.

Likewwise for "large" areas (i.e. LARGE ROOM), the surface resistance approach zero and once again the reduction in the thermal circuit pecomes $\mathrm{Eb}=\mathrm{J}(\mathrm{q}=0)$. For example, consider the thermal circuit for the following 3-surface problem with one insulated surface.


$$
\begin{aligned}
& \text { Surface "r" Balance } \\
& \frac{J_{r}-J_{1}}{\frac{1}{A_{r} F_{r 1}}}+\frac{J_{r}-J_{2}}{\frac{1}{A_{r} F_{r 2}}}=0
\end{aligned}
$$




## ${ }_{15}$ View Facłors Standard Surfaces


[^0]:    ${ }^{a} B i=h L / k$ for the plane wall and $h r_{o} / k$ for the infinite cylinder and sphere. See Figure 5.6.

